

Automatic Punching Machines A/A+P/AL

A machine for punching labels in smaller quantities.



Standard equipment includes 5 adjustable clamping arms and waste slitters with holders.

Once the material (square-cut sheets) is inserted and the protective plexiglass door is closed, the punching stroke is activated – on model A by closing the protective door manually, on model A+P a push-button control closes the door pneumatically.

On model AL the punching stroke starts when the electronic safety light barrier is activated.

Model		A	A+P	AL
Max. punching size	mm	180 x 180	180 x 180	180 x 180
Min. punching size	mm	20 x 20	20 x 20	20 x 20
Max. feeding height height of punching die 60/70 mm	mm	200	200	200
Punching pressure	kg	2.500	2.500	2.500
Punching strokes	p/min	9	10	12
Machine output feeding 1.000 sheets, label paper 80 gs	sheets/h	540.000	600.000	720.000
Weight	kg	570	575	575
Release of punching stroke		by closing the protective door manually	by pneumatic push-button control	by safety light barrier



Punching dies for individual shapes are supplied by die makers.

Automatic Punching Machines B / B + P

This model offers a larger maximum punching size and much greater punching power. The punch handles all types of material, especially plastics.



B / B+P

Standard equipment includes 5 adjustable clamping arms and waste slitters with holders.

Once the material (square-cut sheets) is inserted and the protective plexiglass door is closed, the punching stroke is activated – on model B by closing the protective door manually, on model B+P a push-button control closes the door pneumatically.

Model		B	B+P
Max. punching size	mm	230 x 230	230 x 230
Min. punching size	mm	10 x 10	10 x 10
Max. feeding height height of punching die 60/70 mm	mm	180	180
Punching pressure	kg	5.700	5.700
Punching strokes	p/min	10	12
Machine output feeding 1.000 sheets, label paper 80 gs	sheets/h	600.000	720.000
Weight	kg	855	860
Release of punching stroke		by closing the protective door manually	by pneumatic push-button control



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Automatic Punching Machines BL / BLS

The powerful punches for larger formats and high productivity - equipped with light barriers releasing the punching stroke

- Model BL has a maximum punching size of 220 x 260 mm – or a diameter of 250 mm for circular products.
- Model BLS has a larger punching size of 230 x 320 mm - or a diameter of 285 mm for circular products.
- These robust and powerful machines are used for punching all types of material and where higher volumes are required. The models are suited for punching labels in a two-up system, e.g. detergent labels and similar. For this procedure labels are interlocked in pairs to save material and guillotining time.
- The machines are commonly used for punching with counter-pressure when handling difficult material, e.g. inmould labels.



Standard equipment includes 5 (for BL) or 6 (for BLS) adjustable clamping arms and waste slitters with holders.

Once the material (square-cut sheets) is inserted the punching stroke is released when the safety light barrier is activated.

Model		BL	BLS
Max. punching size	mm	230 x 260	230 x 320
Min. punching size	mm	10 x 10	14 x 14
Min. punching size height of punching die 60/70 mm	mm	180	180
Punching pressure	kg	5.700	5.700
Punching strokes	p/min	16-18	14-16
Machine output feeding 1.000 sheets, label paper 80 gs	sheets/h	1.000.000	900.000
Weight	kg	1.350	1.450
Release of punching stroke		by safety light barrier	by safety light barrier



Punching dies for individual shapes are supplied by die makers.